

Technical Data Sheet

Matrixx TPP10AT22BK-BK

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

TPP10AT22BK-BK is a 10% Talc-Filled, UV Stabilized, Impact Modified Polypropylene, Black

General

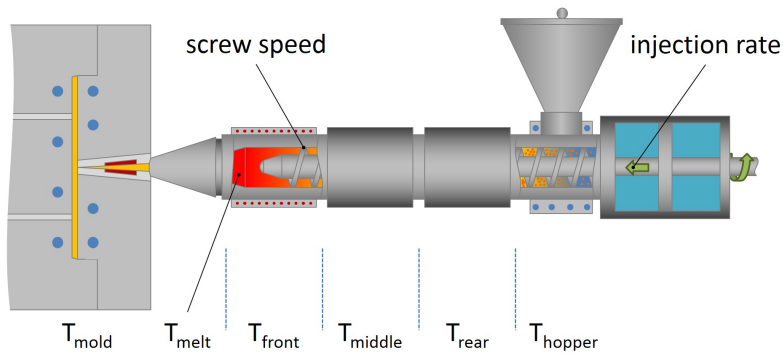
Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Talc, 10% Filler by Weight
Forms	• Pellets
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.930	0.928 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	9.8 g/10 min	9.8 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Yield)	2810 psi	19.4 MPa	ISO 527-2
Flexural Modulus	144000 psi	994 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength	19 ft·lb/in ²	39 kJ/m ²	ISO 179
Notched Izod Impact (73°F (23°C))	25 ft·lb/in	1300 J/m	ASTM D256
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	131 °F	55.0 °C	ISO 75-2/A

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	180 to 220 °F	82 to 104 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Rear Temperature	350 to 430 °F	177 to 221 °C
Middle Temperature	350 to 430 °F	177 to 221 °C
Front Temperature	350 to 430 °F	177 to 221 °C
Processing (Melt) Temp	390 to 440 °F	199 to 227 °C
Mold Temperature	70 to 120 °F	21 to 49 °C
Injection Rate	Moderate	Moderate
Back Pressure	20.0 to 300 psi	0.138 to 2.07 MPa
Cushion	0.250 to 0.500 in	6.35 to 12.7 mm

Injection Notes

Drying not normally required
Injection Booster Pressure: Maximum without flash, 60% of machine maximum, target
Screw Speed: Slow to Medium

Notes

These are typical property values not to be construed as specification limits.